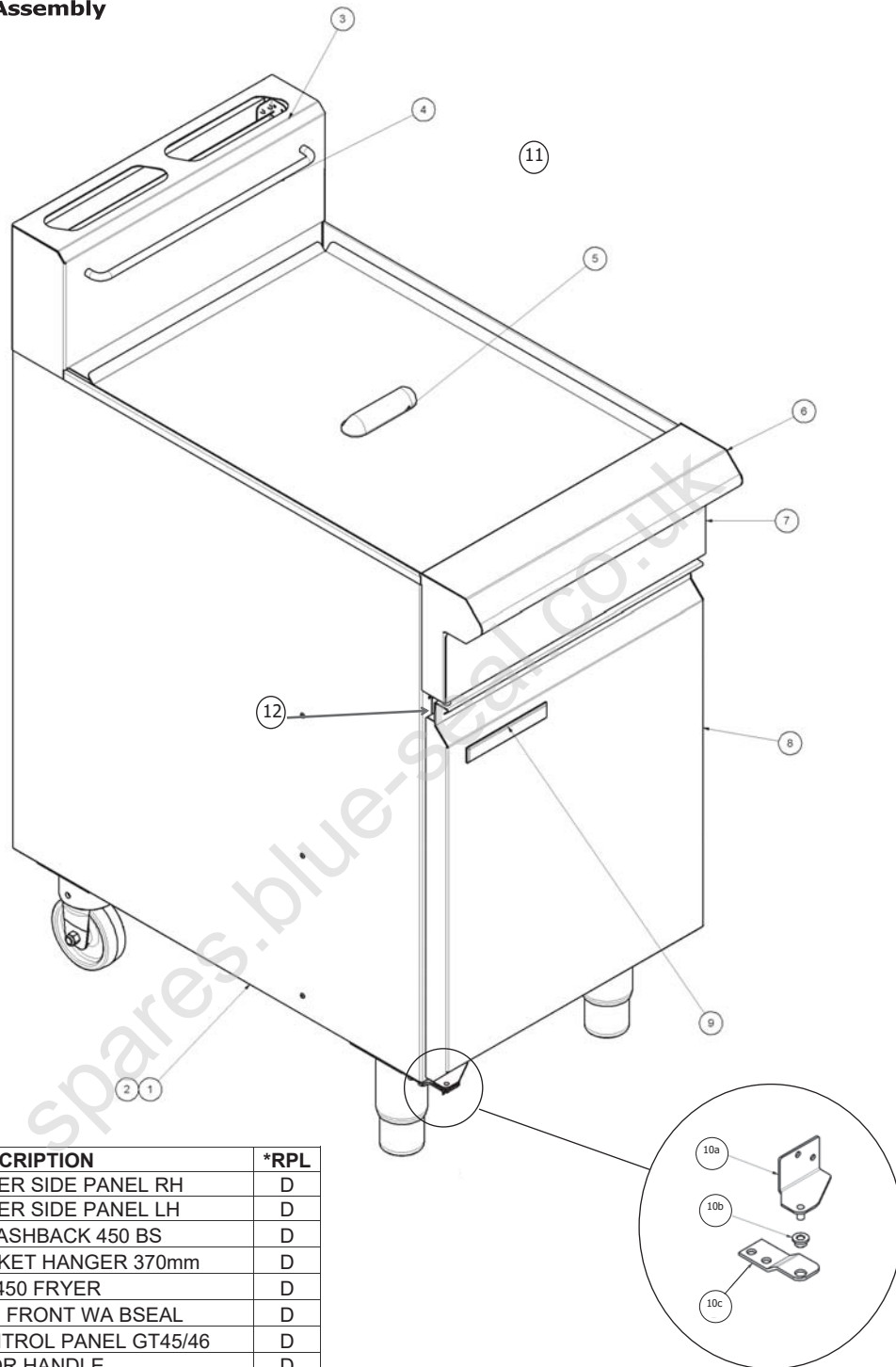


8.1 GT45

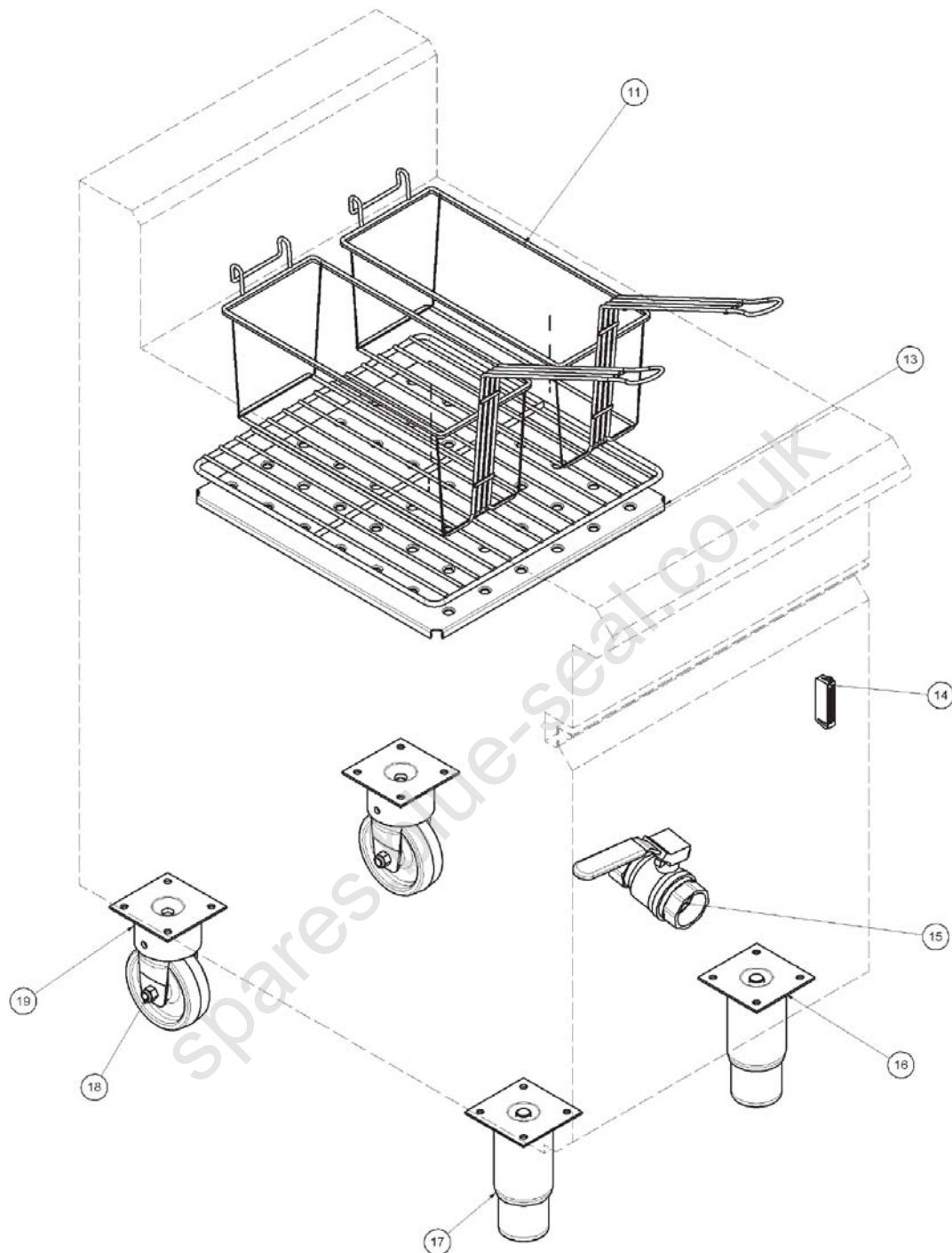
8.1.1 GT45 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228770	SPLASHBACK 450 BS	D
4	227441	BASKET HANGER 370mm	D
5	228761	LID 450 FRYER	D
6	227762	HOB FRONT WA BSEAL	D
7	227696	CONTROL PANEL GT45/46	D
8	227449	DOOR HANDLE	D
	228846	DOOR OUTER	D
	234889	DOOR ASSEMBLY	D
	227466	FRYER CATCH RECEIVER	D
	228132	TUBE CLIP	D
9	227960	BADGE BLUESEAL	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227216	FRYER TANK	D
12	228414	TOP PIVOT STUD	D
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

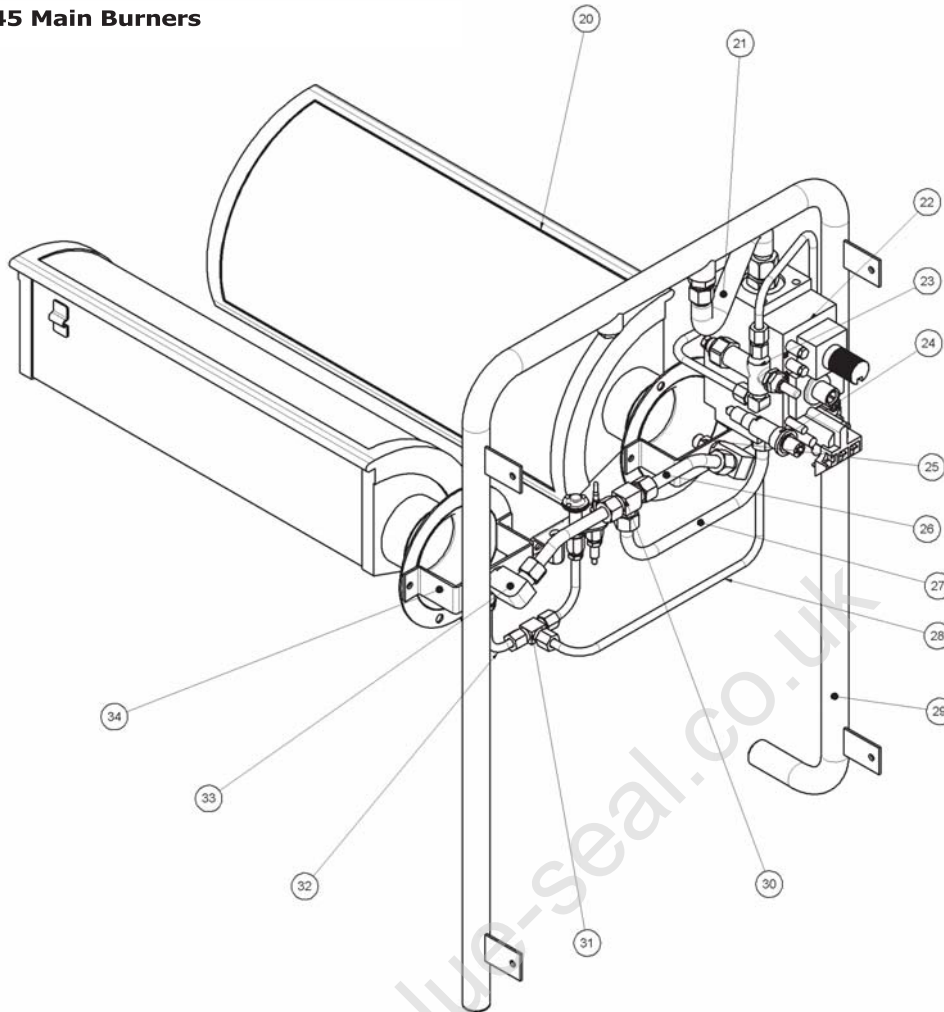
## 8.1.2 GT45 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
11	018019	FRYER BASKET -STANDARD	C
13	228576	BASKET TRAY 450mm 1 PAN GAS (Standard)	D
	228127	FISH PLATE GT45 (Optional)	D
14	227856	MAGNETIC CATCH 02-10-201-10	C
15	236795	BALL VALVE	D
16	227852	LEG PLATE	D
17	227850	LEG 150mm (FLUSH STUD)	D
18	229674	REAR ROLLER ASSY	D
19	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

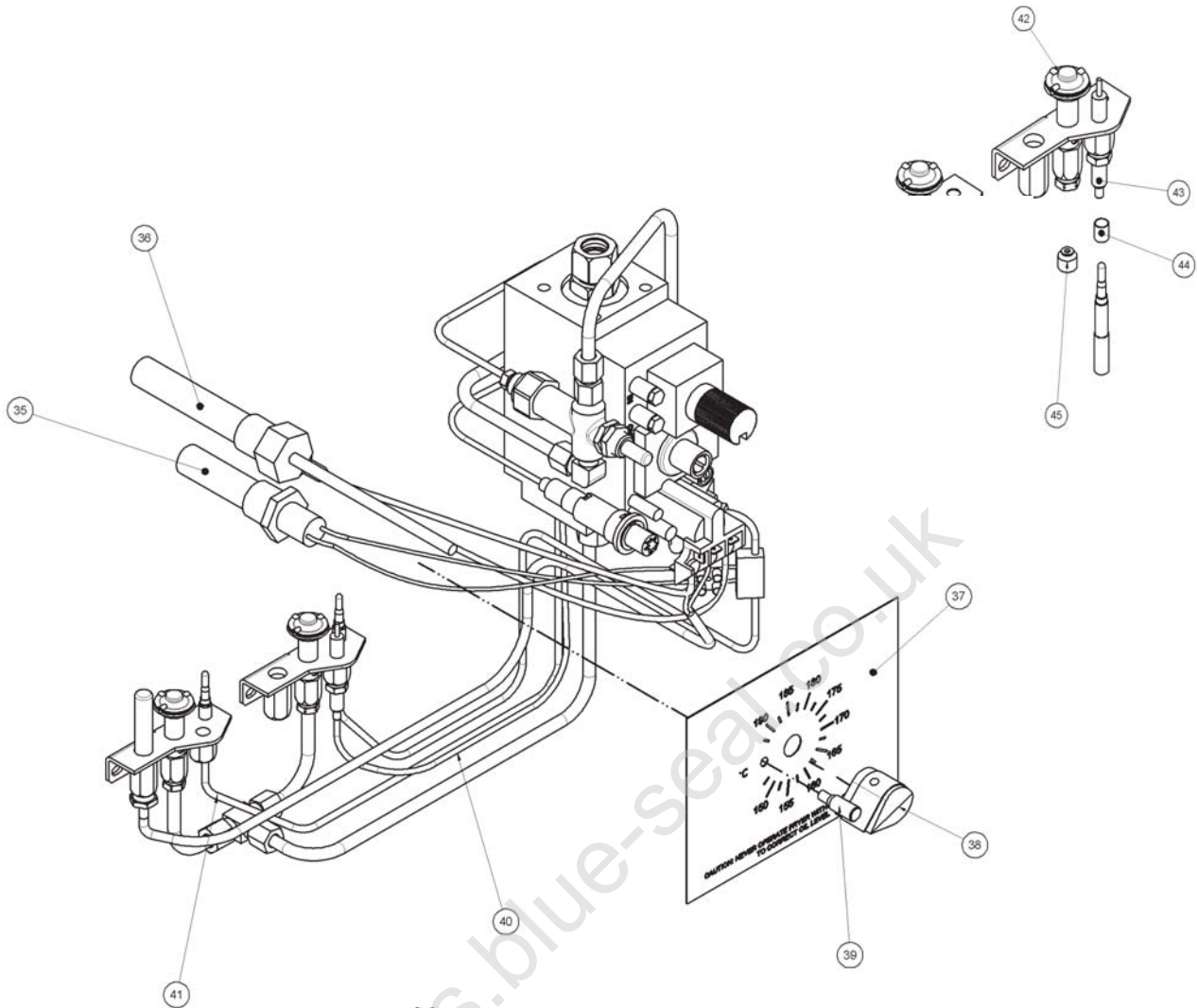
8.1.3 GT45 Main Burners



ITEM	PART NO	DESCRIPTION	*RPL
20	022575	BURNER KIT	B
21	022845	TUBE,FLEXIBLE,SS,1/2"O.Dx12"	D
	014408	MALE CONNECTOR ASSY	D
22	018089K	NOVA MILLIVOLT VALVE KIT	A
23	019237	FLAME FAILURE VALVE M1A/HP	B
	018904	FIXING NUT	D
	227640	FLAME FAILURE TUBE	D
	011742	CONNECTOR VALVE END	D
	013836	ELBOW	D
24	227508	PIEZO IGNITOR M18	C
25	032310	INJECTOR 3.10mm (NAT)	C
	032190	INJECTOR 1.90mm (LPG/PROPANE/BUTANE)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
26	227636	INJECTOR SUPPLY TUBE	D
27	227638	SUPPLY TUBE	D
28	227639	PILOT SUPPLY TUBE	D
29	227131	MANIFOLD 450 FRYER	D
30	020628	TEE - 3/8" COMPRESSION	D
31	018111	TEE 64x4 TITON FITTING	D
32	227779	PILOT TUBE	D
33	229511	INJECTOR ELBOW x3/8T	D
	015152	NUT	D
	015153	OLIVE	D
34	227694	BURNER INJECTOR MTG BRACKET	D
Not Shown	241887	TEST POINT SCREW	

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

## 8.1.4 GT45 Pilot Burners and Thermostat

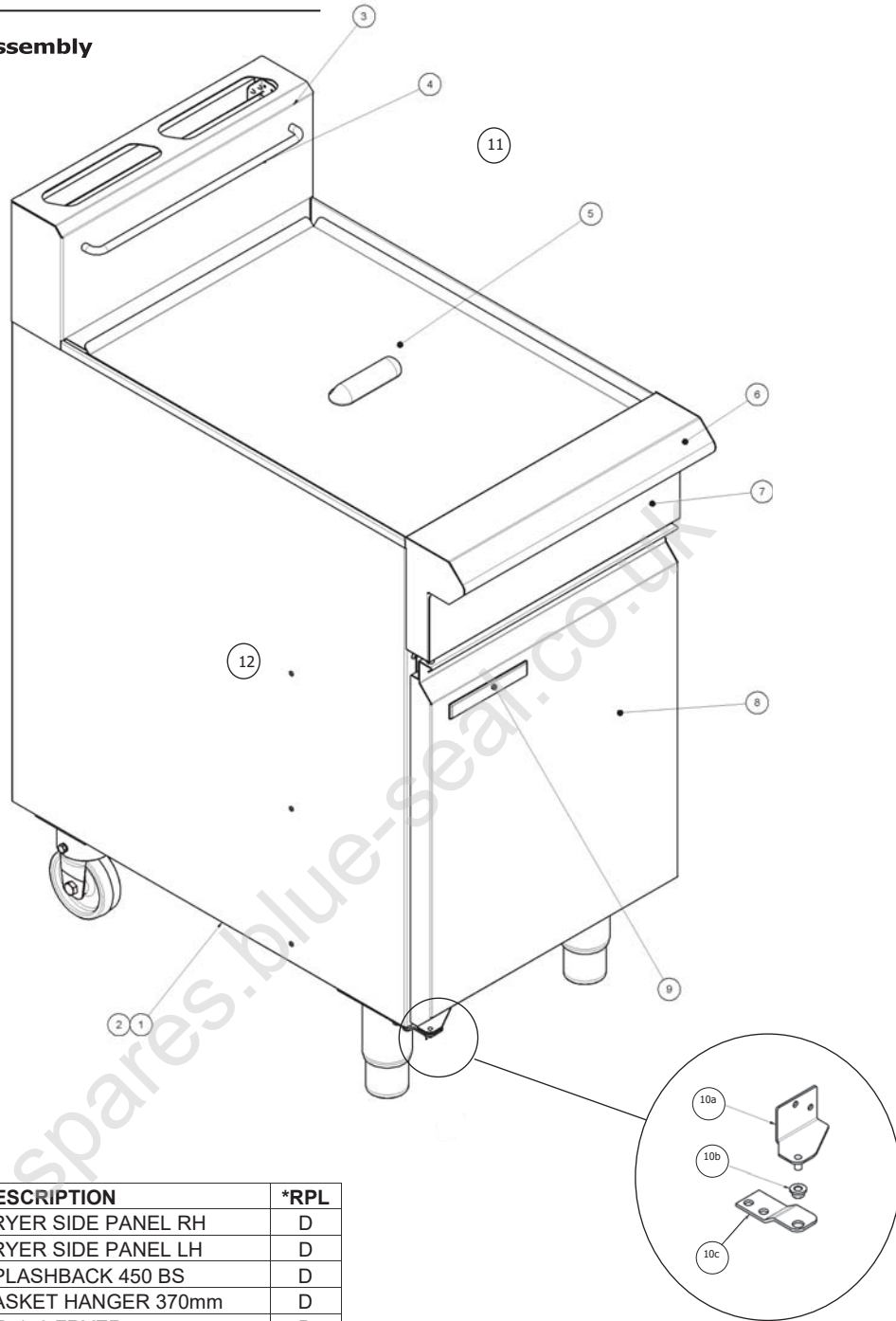


ITEM	PART NO	DESCRIPTION	*RPL
35	242757K	OVERTEMP THERMOSTAT KIT 2019	A
36	018021K	THERMOSTAT KIT	A
37	228569	LABEL TEMP CONTROL GT45	D
38	018145	KNOB #8010-A SPECIAL-BLACK	B
39	018171	THERMOSTAT STOP -PLATED	B
40	018094	THERMOCOUPLE INTERRUPTED	A
41	227865	THERMOCOUPLE 850mm M8	A
	018741	NUT	D
42	018090K	PILOT BURNER KIT (NOT UK)	A
	025630K	PILOT BURNER KIT (UK ONLY)	A
	019487	OLIVE	D
	018740	NUT	D
43	018744	ELECTRODE	A
	018095	HT LEAD	A
44	018743	THERMOCOUPLE SPACER	C
45	018091	PILOT SPUD - NAT 0.62mm (NAT ONLY)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG /BUTANE)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK PROPANE ONLY)	C
	026393	PILOT INJECTOR 0.75mm (TOWN GAS)	C
46	018093	THERMOPILE	A

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.2 GT46

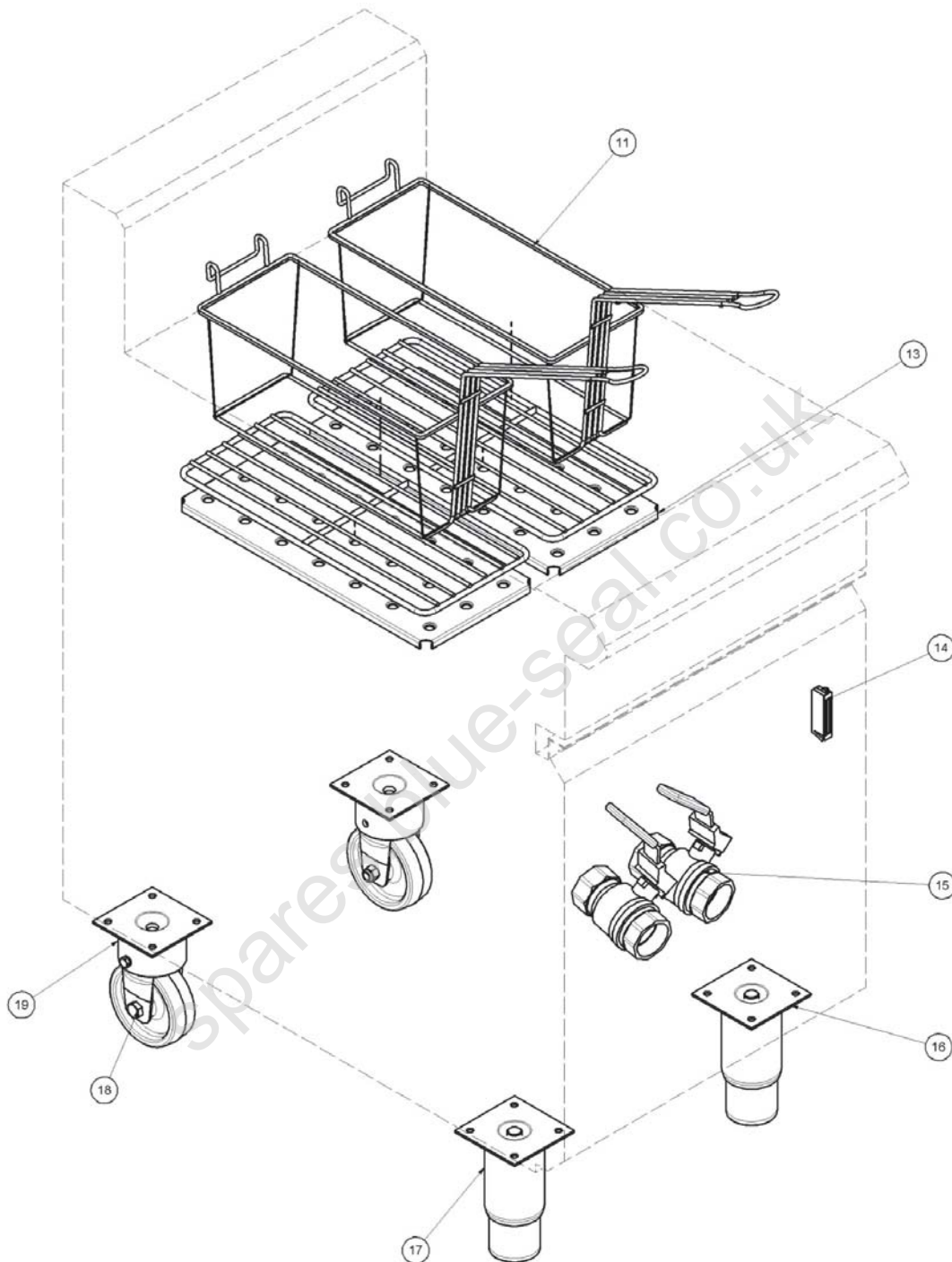
8.2.1 GT46 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228770	SPLASHBACK 450 BS	D
4	227441	BASKET HANGER 370mm	D
5	228761	LID 450 FRYER	D
6	227762	HOB FRONT WA BSEAL	D
7	227696	CONTROL PANEL GT45/46	D
8	227449	DOOR HANDLE	D
	228846	DOOR OUTER	D
	234889	DOOR ASSEMBLY	D
	227466	FRYER CATCH RECEIVER	D
9	228132	TUBE CLIP	D
	227960	BADGE BLUESEAL	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227221	FRYER TANK	D
12	228414	TOP PIVOT STUD	C
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

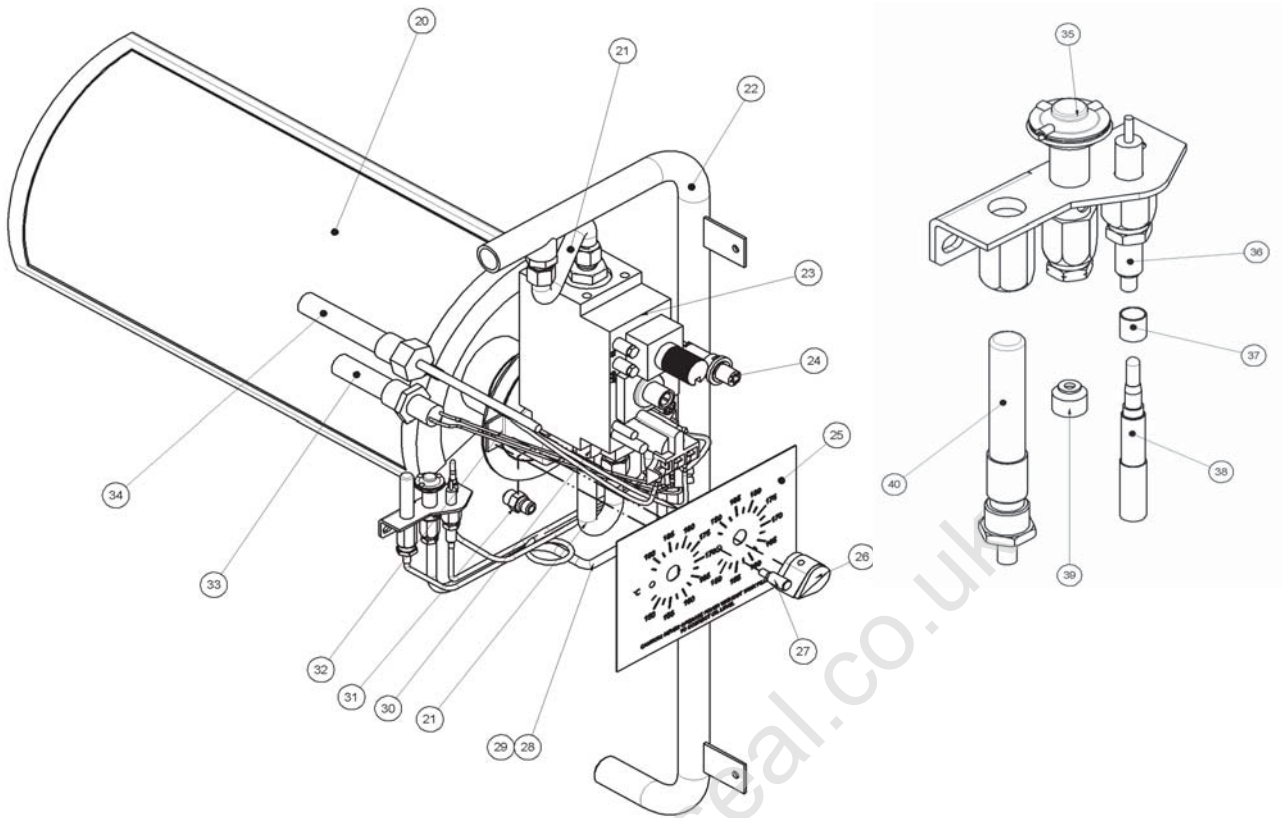
## 8.2.2 GT46 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
11	018019	FRYER BASKET -STANDARD	C
13	228577	BASKET TRAY 450mm 2 PAN GAS (Standard)	D
	228565	FISH PLATE GT46 (Optional)	D
14	227856	MAGNETIC CATCH 02-10-201-10	C
15	236795	BALL VALVE	D
16	227852	LEG PLATE	D
17	227850	LEG 150mm (FLUSH STUD)	D
18	229674	REAR ROLLER ASSY	D
19	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

**8.2.3 GT46 Burner and Thermostat Assembly**

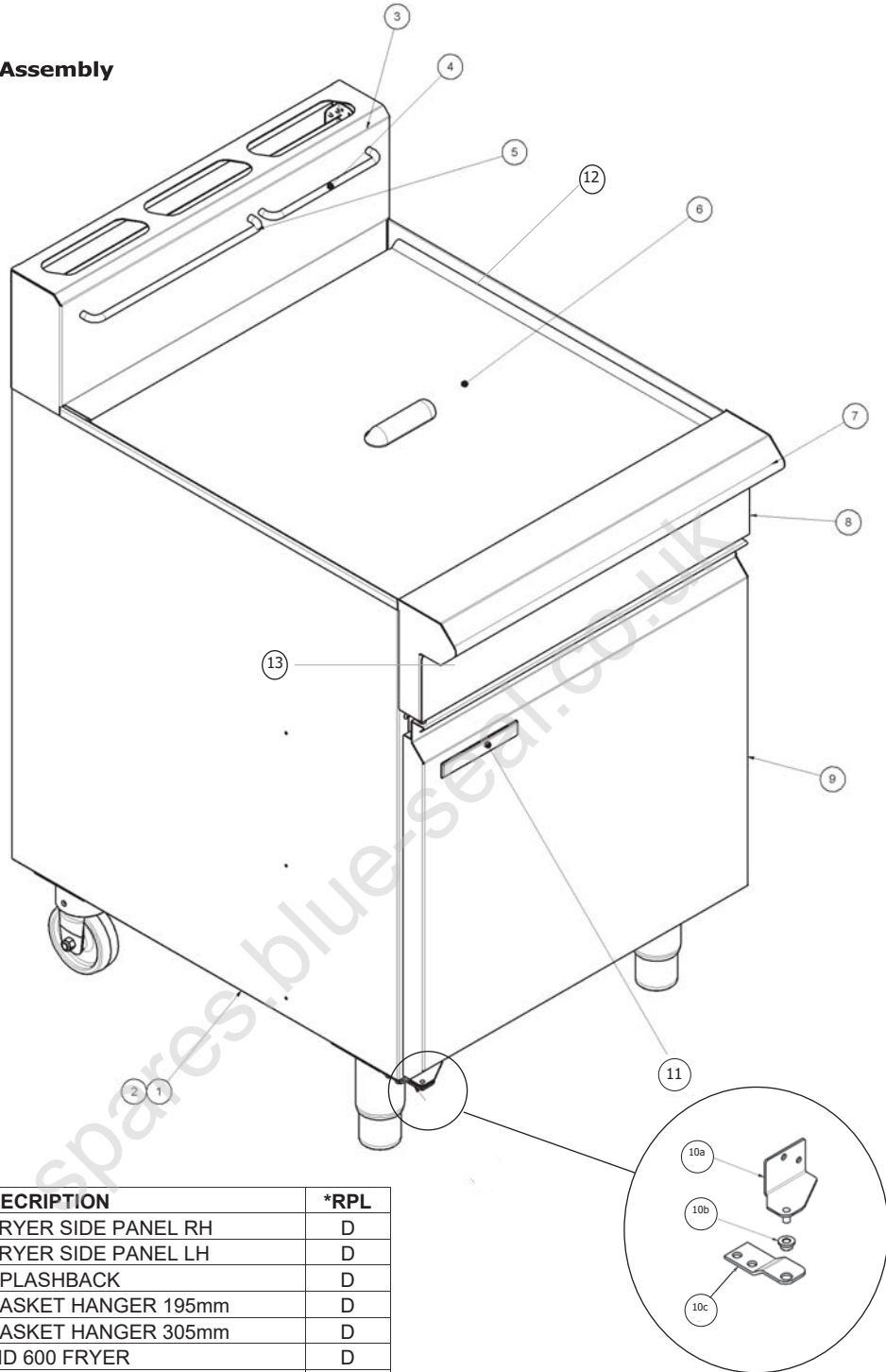


ITEM	PART NO	DESCRIPTION	*RPL
20	022575	BURNER KIT	B
21	022845	TUBE,FLEXIBLE,SS,1/2"O.D x 12"	D
	014408	MALE CONNECTOR ASSY	D
22	227131	MANIFOLD 450 FRYER	D
23	018089K	NOVA MILLIVOLT VALVE KIT	A
24	227508	PIEZO IGNITOR M18	C
25	228572	LABEL TEMP CONTROL GT46	D
26	018145	KNOB #8010-A SPECIAL-BLACK	B
27	018171	THERMOSTAT STOP -PLATED	B
28	227649	PILOT SUPPLY TUBE RH	D
29	227647	PILOT SUPPLY TUBE LH	D
30	229511	INJECTOR ELBOW x 3/8T	D
31	032310	INJECTOR 3.10mm (NAT )	C
	032190	INJECTOR 1.90mm (LPG)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
32	227694	BURNER INJECTOR MTG BRACKET	D
33	242757K	OVERTEMP THERMOSTAT KIT 2019	A
34	018021K	THERMOSTAT KIT	A
35	018090K	PILOT BURNER KIT (NOT UK)	A
	025630K	PILOT BURNER KIT (UK ONLY)	A
	019487	PILOT OLIVE	D
	018740	PILOT NUT	D
36	018744	ELECTRODE	A
	018095	HT LEAD	A
37	018743	THERMOCOUPLE SPACER	C
38	018094	THERMOCOUPLE INTERRUPTED	A
	018741	T/COUPLE NUT	D
39	018091	PILOT SPUD - NAT 0.62mm (NAT GAS)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK LPG ONLY)	C
	026393	PILOT INJECTOR 0.75mm (TOWN GAS)	C
40	018093	THERMOPILE	B
Not Shown	241887	TEST POINT SCREW	

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

## 8.3 GT60

## 8.3.1 GT60 Main Assembly

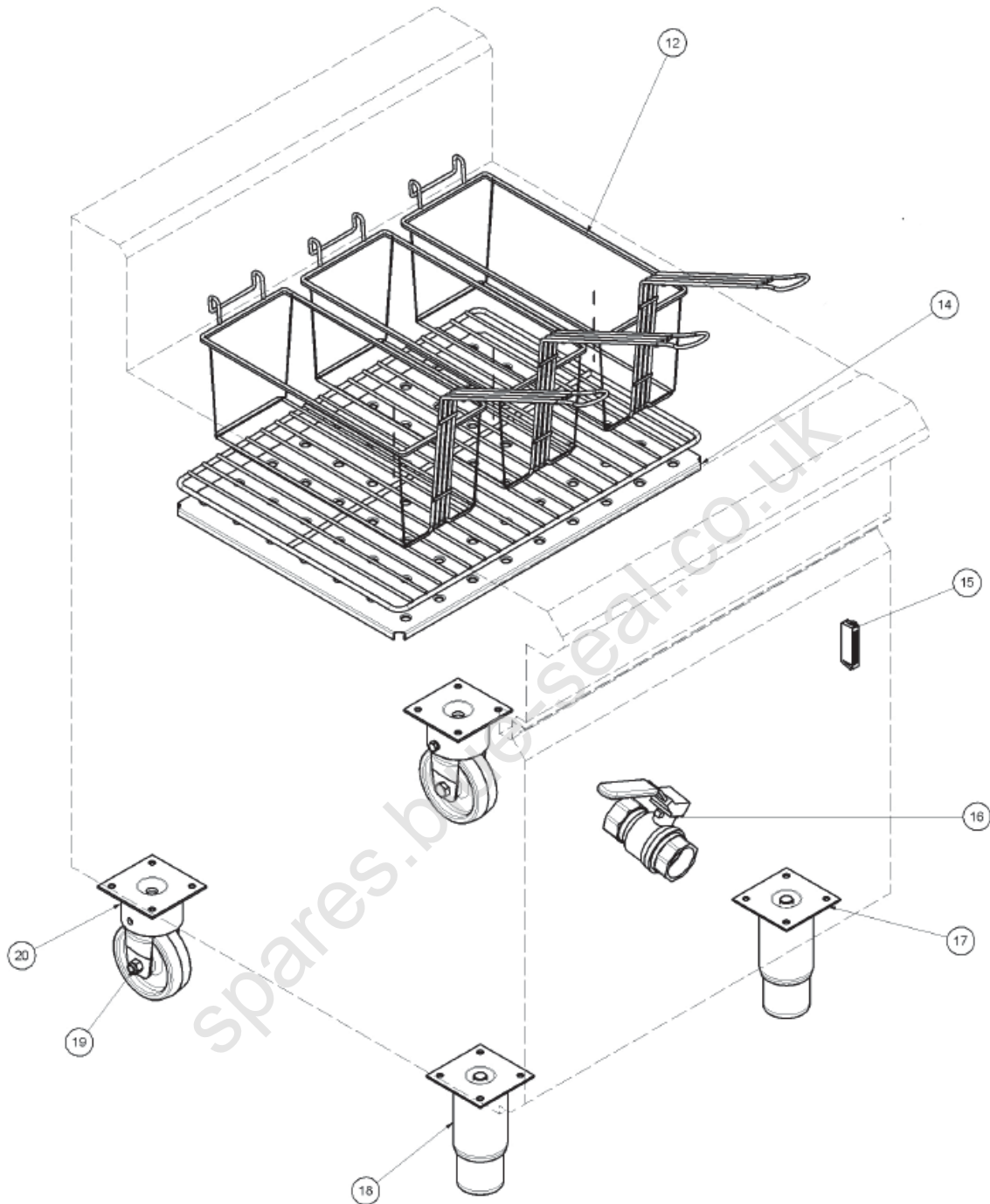


ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228776	SPLASHBACK	D
4	227748	BASKET HANGER 195mm	D
5	227747	BASKET HANGER 305mm	D
6	228762	LID 600 FRYER	D
7	227903	HOB FRONT WA BSEAL	D
8	227701	CONTROL PANEL GT60	D
9	227459	DOOR HANDLE	D
	228847	DOOR OUTER	D
	227466	FRYER CATCH RECEIVER	D
	228132	TUBE CLIP	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227960	BADGE BLUESEAL	D
12	227228	FRYER TANK	D
13	228414	TOP PIVOT STUD	D
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+



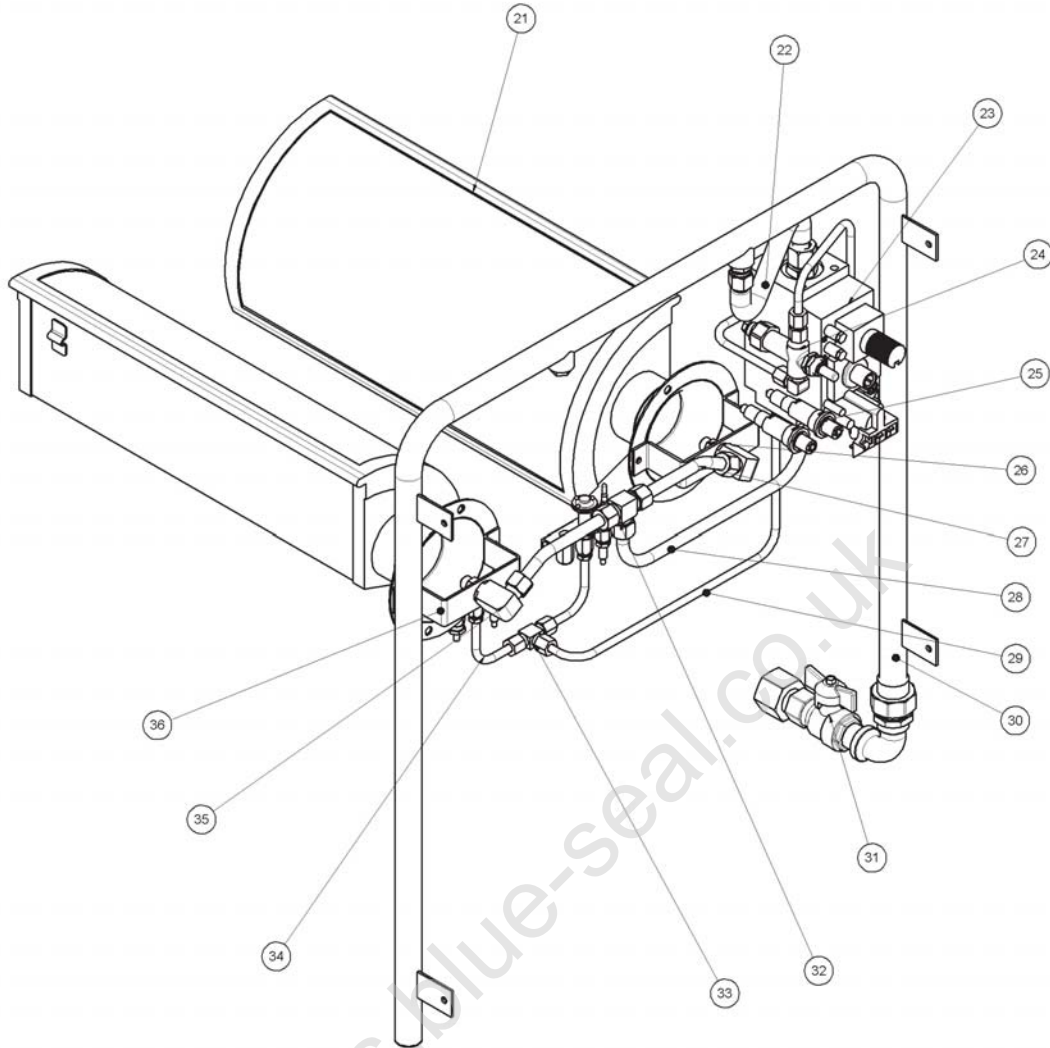
**8.3.2 GT60 Main Assembly**



ITEM	PART NO	DESCRIPTION	*RPL
12	018019	FRYER BASKET -STANDARD	C
14	228578	BASKET TRAY 600mm (Standard)	D
	228128	FISH PLATE GT60 (Optional)	D
15	227856	MAGNETIC CATCH 02-10-201-10	C
16	236795	BALL VALVE	D
17	227852	LEG PLATE	D
18	227850	LEG 150mm (FLUSH STUD)	D
19	229674	REAR ROLLER ASSY	D
20	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

## 8.3.3 GT60 Main Burner Assembly

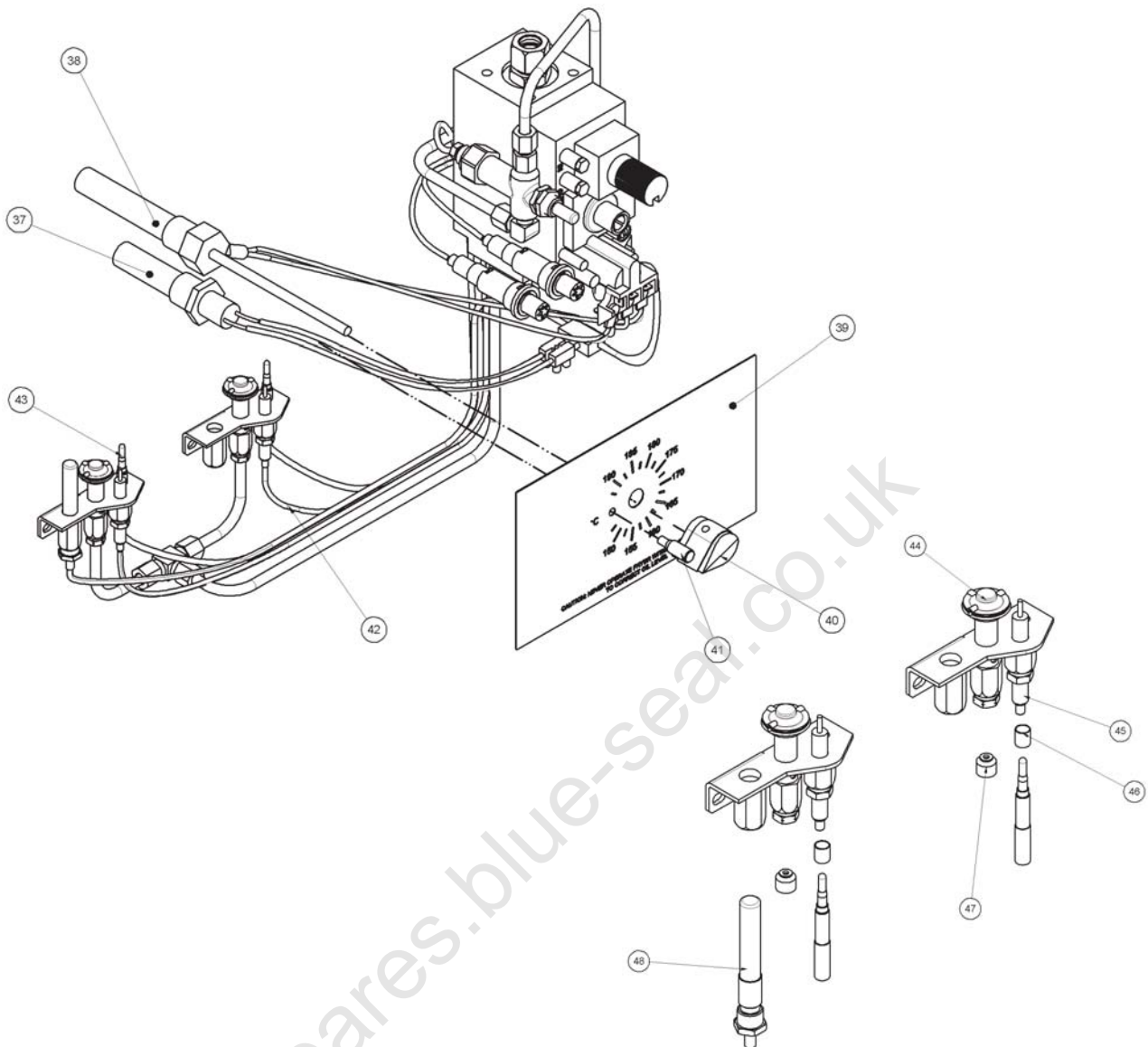


ITEM	PART NO	DESCRIPTION	*RPL
21	022575	BURNER KIT	B
22	022845	TUBE,FLEXIBLE,SS,1/2"O.D x 12"	D
	014408	MALE CONNECTOR ASSY	D
23	018089K	NOVA MILLIVOLT VALVE KIT	A
24	019237	FLAME FAILURE VALVE M1A/HP	B
	018904	VALVE FIXING NUT	D
	227640	FLAME FAILURE TUBE	D
	011742	CONNECTOR	D
	013836	ELBOW	D
25	227508	PIEZO IGNITOR M18	C
26	032310	INJECTOR 3.10mm (NAT GAS)	C
	032190	INJECTOR 1.90mm (LPG)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
27	227654	INJECTOR SUPPLY TUBE	D
28	227655	SUPPLY TUBE	D
29	227760	PILOT SUPPLY TUBE	D
30	227134	MANIFOLD 600 FRYER	D
31	023816	BALL VALVE 1/2" BSP M/F TEE	D
32	020628	TEE - 3/8" COMPRESSION	D
33	018111	TEE 64 x 4 TITON FITTING	D
34	227780	PILOT TUBE	D
35	229511	INJECTOR ELBOW x 3/8T	D
	015152	NUT	D
	015153	OLIVE	D
36	227694	BURNER INJECTOR MTG BRACKET	D
Not Shown	241887	TEST POINT SCREW	

## Recommended Parts Level

*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

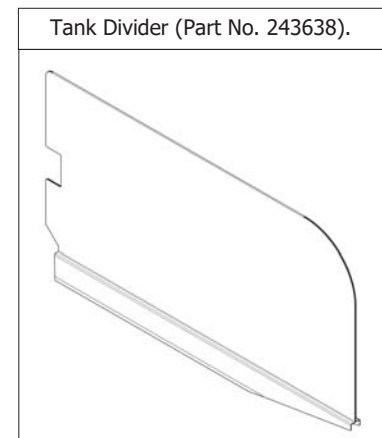
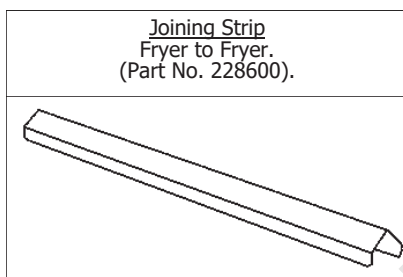
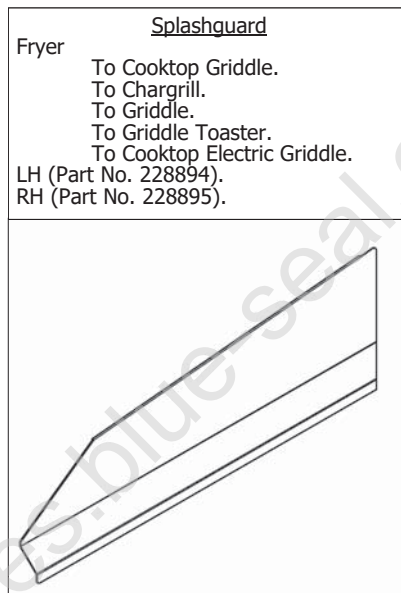
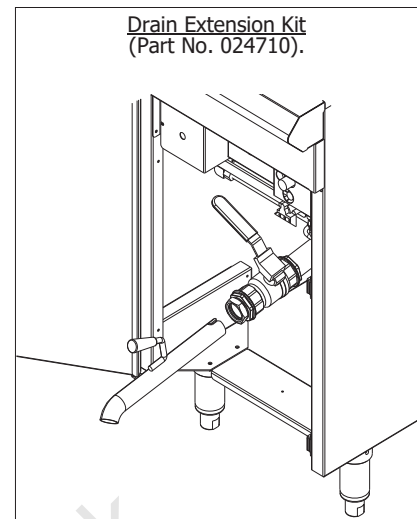
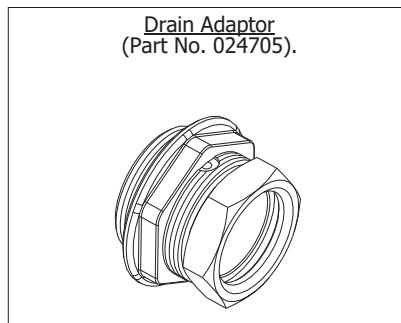
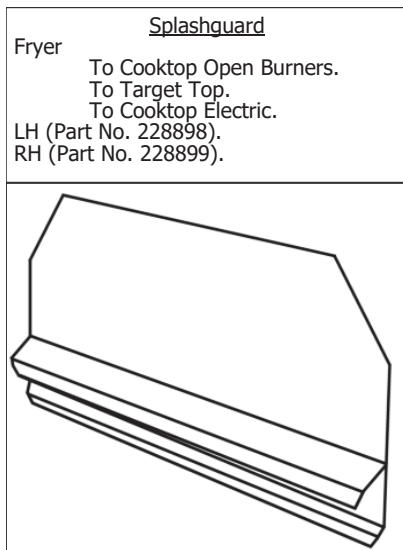
**8.3.4 GT60 Pilot and Thermostat Assembly**



ITEM	PART NO	DESCRIPTION	*RPL
37	242757K	OVERTEMP THERMOSTAT KIT 2019	A
38	018021K	THERMOSTAT KIT	A
39	228634	LABEL TEMP CONTROL GT60	D
40	018145	KNOB #8010-A SPECIAL-BLACK	B
41	018171	THERMOSTAT STOP -PLATED	B
42	018094	THERMOCOUPLE INTERRUPTED	A
	018741	T/COUPLE NUT	D
43	227865	THERMOCOUPLE 850mm M8	A
44	018090K	PILOT BURNER KIT (NOT UK)	A
	025630K	PILOT BURNER KIT (UK ONLY)	A
	019487	OLIVE	D
	018740	NUT	D
45	018744	ELECTRODE	A
	018095	HT LEAD	A
46	018743	THERMOCOUPLE SPACER	C
47	018091	PILOT SPUD - NAT 0.62mm (NAT ONLY)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG / BUTANE)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK PROPANE ONLY)	C
	026393	PILOT INJECT4OR 0.75mm (TOWN GAS)	C
48	018093	THERMOPILE	A

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

## Accessories



## Gas Conversion Kits

Fryer Model	Gas Type to Convert to:					
	Nat. Gas	LP Gas (Propane)	Butane	Town Gas	Nat. Gas (UK)	LPG (UK-Propane)
GT45 GT46 GT60	231963	231962	231964	N/A (*)	231967	231966

**NOTE:** (\*) Town Gas Option is only available with specific ex-factory built Town Gas models, which can also be converted to any other gas. Standard models can only be converted between Nat. Gas, LP Gas and Butane, but not Town Gas.